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PREMIUM EXTRUSION AND RIGID PACKAGING RESINS

Marlex® HHM 5202BN Polyethylene

HIGH DENSITY POLYETHYLENE (HDPE)

This high molecular weight, ethylene-hexene copolymer is tailored for lightweight blow molded containers that require:

- Good stiffness
- Exceptional processability
- Good ESCR
- Durability

This resin meets these specifications:

- ASTM D4976 - PE 235
- FDA 21 CFR 177.1520(c) 3.2a, use conditions B through H per Table 2 of 21 CFR 176.170(c)
- Listed in the Drug Master File

Typical blow molded applications for HHM 5202BN include:

- Oil bottles
- Household and industrial chemical containers
- Toys
- Personal care packaging

NOMINAL PHYSICAL PROPERTIES ⁽¹⁾	English	SI	Method
Density	---	0.951 g/cm ³	ASTM D1505
Flow Rate (MI, 190 °C/2.16 kg)	---	0.35 g/10 min	ASTM D1238
Tensile Strength at Yield , 2 in/min, Type IV bar	3,900 psi	26 MPa	ASTM D638
Elongation at Break , 2 in/min, Type IV bar	600 %	600 %	ASTM D638
Flexural Modulus , Tangent - 16:1 span:depth, 0.5 in/min	190,000 psi	1,310 MPa	ASTM D790
ESCR , Condition B (100 % Igepal), F ₅₀	36 h	36 h	ASTM D1693
Brittleness Temperature , Type A, Type I specimen	< -103 °F	< -75 °C	ASTM D746

1. The nominal properties reported herein are typical of the product, but do not reflect normal testing variance and therefore should not be used for specification purposes. Values are rounded. The physical properties were determined on compression molded specimens that were prepared in accordance with Procedure C of ASTM D4703. Annex A1.

